

If the pattern has a double line around it, the seam allowances are included.

Note: By default, seam allowances are NOT included (single line) and will need to be added when laying out and cutting details.

Seam Allowance: 1 cm on all seams; hem guide lines are printed on pattern.

Important! Please print all the paper patterns and lay them out at the width of fabric you plan to use (usually from 90 to 150 cm) to see how much fabric you will need.

Don't forget to take into account pieces to be duplicated or cut on a fold. When sewing the garment, pay attention to notches. They must match up with corresponding pieces.

2391 Denim Shirt

Recommendations on fabric:
natural/mixed jeans fabrics.

You will also need: fusible
interfacing; 8 buttons.



CUTTING:

The word, “beam” used on some patterns means “straight of grain”. Some pieces will be cut on the fold, this is noted on the pattern piece. Mark all notches and other design features such as darts, pleats etc. from the pattern onto your fabric.

Main fabric:

1. Back - cut 1
2. Front - cut 2
3. Back yoke – cut 1
4. Placket — cut 4
5. Sleeve – cut 2
6. Sleeve decorative tab – cut 2
7. Collar – cut 2
8. Stand collar – cut 2

9. Pocket – cut 2
10. Pocket facing – cut 2

Fusible interfacing:

1. Stand collar – cut 1
2. Placket – cut 2
3. Collar – cut 1

INSTRUCTIONS:

1. Apply fusible interfacing.
2. Sew darts on back, press bulk towards center. Sew yoke to back. Serge and press towards top.
3. Make a box pleat on the pocket and baste it along the lower edge and the upper edge. Fold pocket facing in half lengthwise wrong sides together, and sew it to the upper edge of the pocket. Serge seams and press towards top. Sew a decorative stitch. Turn under the side seam allowances and the lower seam allowance of the pocket and press. Topstitch pocket onto front according to markings.
4. Pin plackets together by two and sew outer edge. Turn pieces right side out and press. Sew outer placket to front, press seam allowances onto placket. Fold the edge of inner placket under and stitch in the ditch.
6. Sew side and shoulder seams, press seams towards back and serge.
7. Pin upper collar to lower collar, right sides together. Sew ends of collar and collar fall. Trim seam allowances. Turn the collar right side out, straighten and press. Sew a decorative stitch at 0.5 cm from edge. Pin stand collars together, right sides together, put ready collar between them, adjust notches and sew, sewing ends of stand collar at the same time. Start and stop sewing exactly at the marked line of seam between stand collar and garment. Turn finished collar right side out and press. Sew upper stand collar with collar into neckline, fold raw edge of lower stand collar and stitch-in-the-ditch along seam of upper stand collar.
8. Fold decorative tabs in half lengthwise right sides together and sew along longer and one shorter edge. Turn right side out, slashing seam allowances in corners, straighten and press. Serge raw shorter edge. Topstitch decorative tabs according to the markings onto the wrong side of sleeves.

9. Sew sleeve seams, press towards back and serge. Sew sleeves into armholes, serge and press.

10. Serge hem of garment and hem of sleeve, turn inside and topstitch.

11. On right front make buttonholes, sew on buttons on the left one. Make buttonholes on decorative tabs, sew on buttons onto sleeves.

Congratulations, your shirt is ready! :)