

If the pattern has a double line around it, the seam allowances are included.

**Note:** By default, seam allowances are NOT included (single line) and will need to be added when laying out and cutting details.

Seam Allowance: 1 cm on all seams; hem guidelines are printed on pattern.

**Important!** Please print all the paper patterns and lay them out at the width of fabric you plan to use (usually from 90 to 150 cm) to see how much fabric you will need.

Don't forget to take into account pieces to be duplicated or cut on a fold. When sewing the garment, pay attention to notches. They must match up with corresponding pieces.

## 6023 Long trenchcoat for men

Recommendations on fabric: fabric suitable for raincoats

You will also need: artificial fur of 220 cm length and 140 cm width, wool flannel of 95 cm length and 140 cm width, lining of 95 cm length and 140 cm width, fusing of 140 cm length and 140 cm width, satin piping of 330 cm length and 1.5 cm width, 6 buttons of 30 mm diameter, 4 buttons of 15 mm diameter, 2 agraffes covered with leather for sleeve belts 1 agraffe covered with leather for waistband.



### CUTTING:

The word, "beam" used on some patterns means "straight of grain". Some pieces will be cut on the fold, this is noted on the pattern piece. Mark all notches and other design features such as darts, pleats etc. from the pattern onto your fabric.

### Main fabric:

1. Back part – 2 pieces
2. Front part – 2 pieces
3. Back sleeve – 2 pieces
4. Front sleeve -2 pieces
5. Stand-up collar – 1 folded piece
6. Off-set welt – 2 pieces
7. Epaulette – 4 pieces

8. Sleeve belt – 4 pieces
9. Waistband\_1 – 2 pieces
10. Waistband\_2 – 2 pieces
11. Inner collar – 1 folded piece
12. Front band – 2 pieces
13. Sacking – 2 pieces
14. Front stripe – 2 pieces
15. Side belt loop (rectangle of 20x2 cm) – 1 piece
16. Epaulette loop (rectangle of 17x1.5 cm) – 1 piece
17. Sleeve loop (rectangle of 42x2 cm) – 1 piece
18. Belt loop (rectangle of 12x2 cm) – 1 piece

Artificial fur:

1. Outer collar – 1 folded piece
2. Stand-up collar – 1 folded piece
3. Inner back part – 2 pieces
4. Inner front part – 2 pieces

Flannel:

1. Back sleeve – 2 pieces
2. Front sleeve – 2 pieces

Lining:

1. Back sleeve – 2 pieces
2. Front sleeve – 2 pieces
3. Sacking – 2 pieces

Use for lining:

both sleeves – 2 cm along hems.

Fusing: marked segment of front part, botch waistbands, epaulettes, back vent allowance, off-set welt's half width, marked upper segments of both sleeves, sleeve belts and front stripe.

INSTRUCTIONS:

1. Apply the fusing to wrong side of marked segment of front part, botch waistbands, epaulettes, back vent allowance, off-set welt's half width, marked upper segments of both sleeves, sleeve belts and front stripe.
2. Lay flannel sleeves on lining one's wrong sides together, tack along edges and treat as a single detail.

3. Lay reinforced epaulette on the soft one right side together, stitch along the perimeter excluding short segment, turn the detail right side out, press it and make decorative stitch along edges.
4. Do the same for front stripe. Do not stitch short straight edge.
5. Stitch sidewise front stripe on right side of left front part, cut allowances to 5 mm. Press the stripe toward armhole and make 7-mm decorative stitch.
6. Bend off-set welt along the center wrong side out, overstitch short edges, turn it right side out and press. Make decorative stitch at 1 cm from welt's bending and diagonally to welt's ends. Pin downfolded off-set welt on garment's right side according to marks. Lay lining sacking on off-set welt, pin upfolded fabric sacking on and topstitch along both sides of marking at 5 mm distance. Cut the fabric between stitches in the center and diagonally 1 cm to stitches ends, turn sackings into wrong side. Topstitch welt's free edge on the sacking with zig zags. Fold both sackings, adjust them and stitch together along the contour. On right side: stitch welt's ends on the garment. Make decorative stitch along pocket's lower edge, stitch welt's short edges with additional 1-cm stitch.
7. Stitch middle back seam, press allowances leftward and make 1-cm decorative stitch.
8. Turn vent left allowance into right side and stitch along back hem line. Turn right side out and press. Make 1-cm decorative stitch along vent's left bending.
9. Fold right back allowance into right side, stitch along vent's allowance, turn right side out and press.
10. Overlap the vent leftwards and fix it with diagonal stitch at its top.
11. Stitch side seams, press allowances backwards and make 5-mm decorative topstitch.
12. Fold side belt loop along the center wrong side out, stitch long edges together, turn the detail right side out. Press it, then topstitch decoratively along edges. Cut the detail into equal pieces.
13. Fold belt loops' open edges under, lay loops on side seams and stitch along edges.
14. Stitch sleeve's upper seam, press allowances frontward and topstitch decoratively at 1 cm.
15. Stitch sleeve's lower seam.

16. Stitch sleeves into armholes coinciding control marks, press allowances toward sleeves and make 1-cm decorative stitch.
17. Stitch sleeve loops in the same way as side loops and cut them into 6 pieces. Fold open edges under and stitch loops to sleeves.
18. Do the same for epaulette loops.
19. Press sleeve hem into wrong side and sew with blind stitches.
20. Trim coat's hem with the piping: Lay the piping on the cat right sides together coinciding edges, then stitch at the distance of  $\frac{1}{4}$  piping. Round coat's edge with the piping, fold the rest of piping under ( $\frac{1}{4}$  of piping's width) and stitch along the bend coinciding with the seam made before.
21. Stitch front band to inner front part.
22. Stitch lining details in the same way as fabrics' (without decorative topstitching).
23. Trim lining hem with piping in the same way as coats.
24. Stitch fabric stand-up collar to inner collar coinciding control marks, then press allowances open.
25. Stitch outer collar to fur stand-up collar coinciding control marks.
26. Stitch inner collar into coat neckline right sides together coinciding control marks and shoulder seams.
27. Stitch outer collar to the lining in the same way.
28. Lay the lining joint with outer collar on the garment right sides together and stitch the collar and front edgings. Press collar/lapels allowances towards inner collar and front part, then make 1-cm fixing stitch.
29. Turn the garment right side out and press it.
30. On wrong side: stitch inner collar's lower edge to garment's neckline.
31. Press coat's hem into wrong side and stitch along the edge.

32. Fold fabric/lining vent right allowance's open edges under, sew them together with blind stitches. Slash vent left allowance's lining close to vent base and sew on garment allowance with blind stitches.
33. Topstitch front edgings decoratively between lapels and the hem.
34. Lay sleeve belts right sides together, stitch long edges and short edge with a triangle, turn right side out, press it and make decorative stitch.
35. Make round buttonholes into sleeve belt by hand.
36. Set the agraffe on sleeve belt's open edge.
37. Pull belts into sleeve loops and buckle them.
38. Fold lining sleeve hem under and sew it to fabric sleeve hem.
39. Sew both waistbands along middle seam. Make the waistband in the same way as sleeve belt.
40. Make belt loop, stitch it into ring, set it into the waistband and fix it close to the clasp.
41. Make buttonholes into front detail, vent upper part, epaulettes, left front edging and one upper buttonhole into right front part.
42. Sew buttons.

Congratulations, your trenchcoat is ready! :)